

Insert Element FE 422 M



Item number 300404

Components

| | |
|-------------------------|---------------------------------------|
| Freewheel clutch | Insert Element FE 400 M |
| · Spring | Meander spring (M) |
| · Cage | Stamped steel |
| · Sprags | Hardened bearing steel |
| | Start gap height $h_0 = 4 \text{ mm}$ |

Key values

| | |
|------------------------|------------|
| Ø Shaft d: | 14 mm |
| Ø Hub D: | 22 mm |
| Installed width W: | 12 mm |
| Torque T_{nom} : | 59 Nm |
| Speed n_{max} : | 10100 rpm |
| Number of sprags: | 20 |
| Weight: | 0.0108 kg |
| Operating temperature: | max. 170°C |

Lubrication

Oil or grease lubrication

Delivered with corrosion protection.

Operative grease filling on request.

Installation

Installation tolerances

Shaft h5; hub H6

Inner ring/shaft

Steel, HRC 60⁺⁴ (HV 700⁺¹⁰⁰); Eht ≥ 1,3 mm; Rz ≤ 2,5 μm

Outer ring/housing

Steel, HRC 60⁺⁴ (HV 700⁺¹⁰⁰); Eht ≥ 1,3 mm; Rz ≤ 2,5 μm

Constraints

The freewheel clutch insert element requires axial constraints on both sides.

Mating parts

Hardening and grinding of the mating parts is necessary. Chamfered shafts and hubs ease installation.

Bearing

Freewheel clutch insert elements are not self-centering. External bearing support to define the gap between mating parts (Shaft and housing) is necessary.

