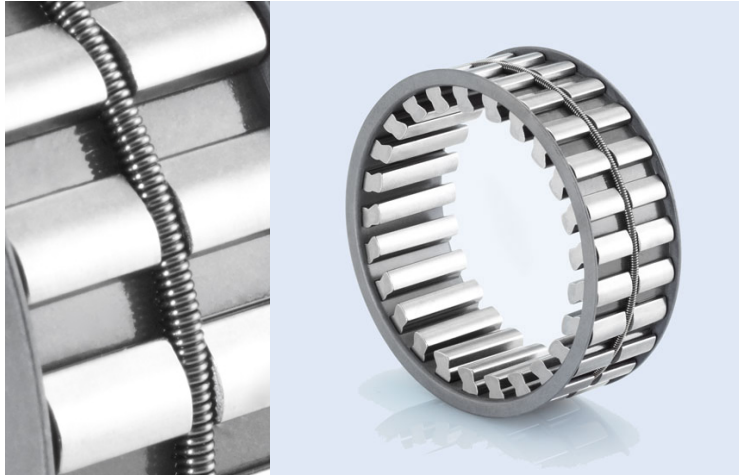


# Insert Element FE 8080 Z 19



Item number 306643

## Components

|                         |                                  |
|-------------------------|----------------------------------|
| <b>Freewheel clutch</b> | <b>Insert Element FE 8000 Z</b>  |
| · Spring                | Tension spring (Z)               |
| · Cage                  | Stamped/ drawn steel             |
| · Sprags                | Hardened bearing steel           |
|                         | Start gap height $h_0 = 8,33$ mm |

## Key values

|                        |            |
|------------------------|------------|
| Ø Shaft d:             | 80 mm      |
| Ø Hub D:               | 96.66 mm   |
| Installed width W:     | 19 mm      |
| Torque $T_{nom}$ :     | 2278 Nm    |
| Speed $n_{max}$ :      | 0 rpm      |
| Number of sprags:      | 32         |
| Weight:                | 0.176 kg   |
| Operating temperature: | max. 170°C |

## Lubrication

### Oil or grease lubrication

Delivered with corrosion protection.  
Operative grease filling on request.

## Installation

### Installation tolerances

Shaft h6; hub H6

### Inner ring/shaft

Steel, HRC 60<sup>+4</sup> (HV 700<sup>+100</sup>); Eht ≥ 1,3 mm; Rz ≤ 2,5 μm

### Outer ring/housing

Steel, HRC 60<sup>+4</sup> (HV 700<sup>+100</sup>); Eht ≥ 1,3 mm; Rz ≤ 2,5 μm

### Constraints

The freewheel clutch insert element requires axial constraints on both sides.

### Mating parts

Hardening and grinding of the mating parts is necessary. Chamfered shafts and hubs ease installation.

### Bearing

Freewheel clutch insert elements are not self-centering. External bearing support to define the gap between mating parts (Shaft and housing) is necessary.

